

# Home Decorators

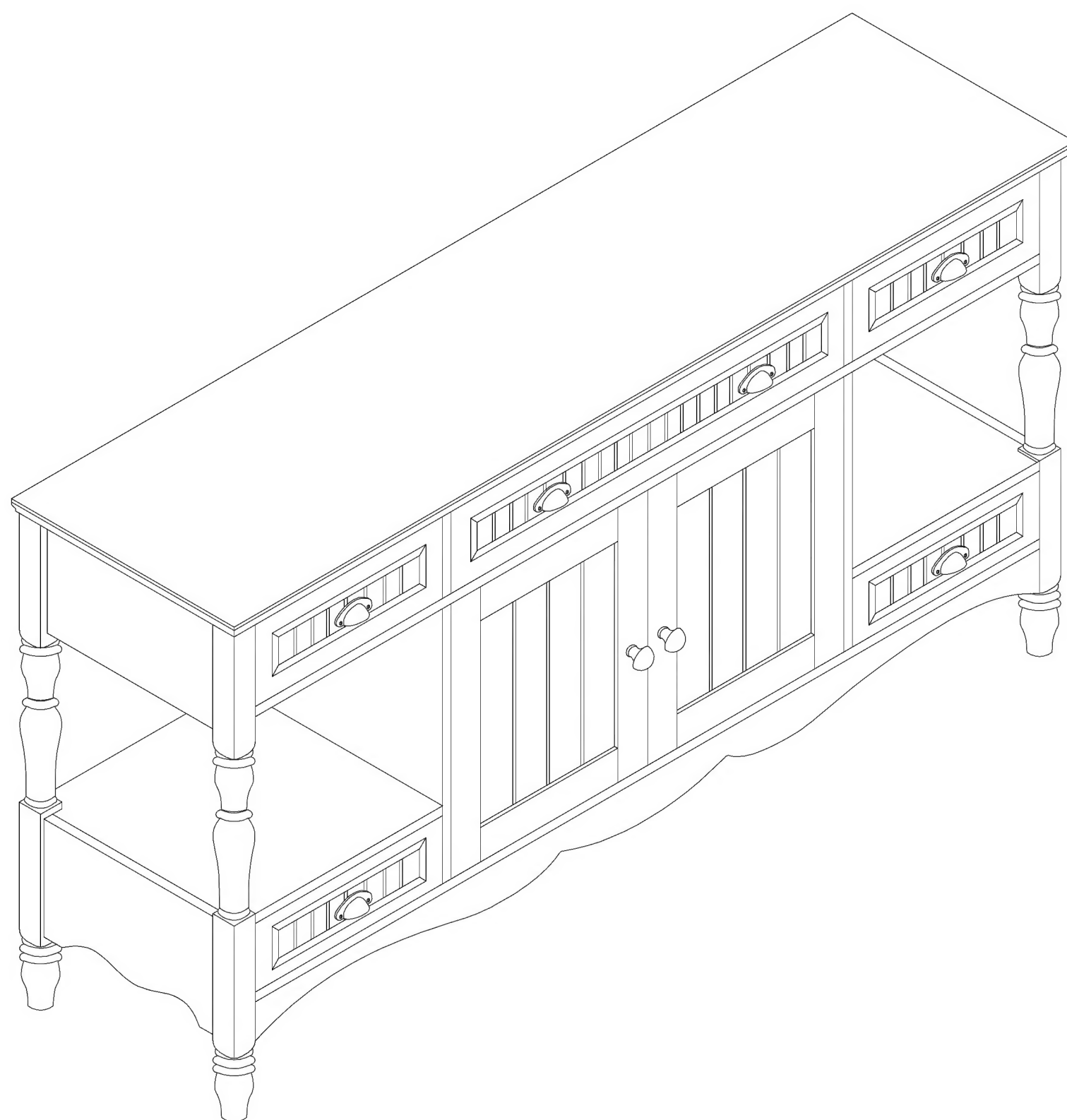
Collection

HDC# 08054 MFG# TW-18403IY / TW-18403BP  
SOUTHPORT BUFFET 31"Hx58"Wx16"D

## ASSEMBLY INSTRUCTIONS

**Note:** Before assembly, please be sure to work on a soft, flat surface to avoid any damage to the finish.

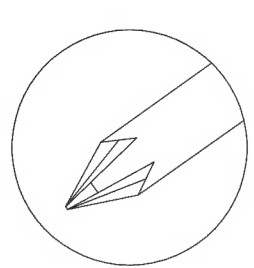
**Made In China**



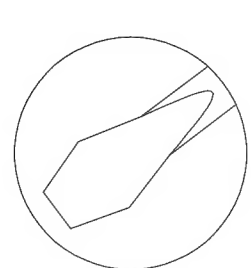
# ***BEFORE ASSEMBLY***

**IMPORTANT NOTE:** READ CAREFULLY BEFORE ASSEMBLY TO PREVENT DAMAGE TO PARTS. Following instruction listed below in the proper sequence as numbered to assure fast, easy and correct assembly.

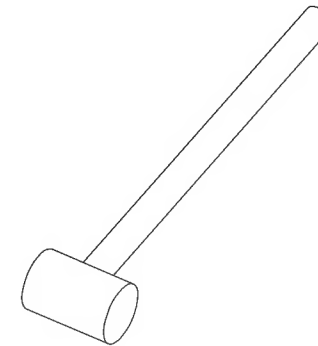
## **ASSEMBLY TOOLS REQUIRED**



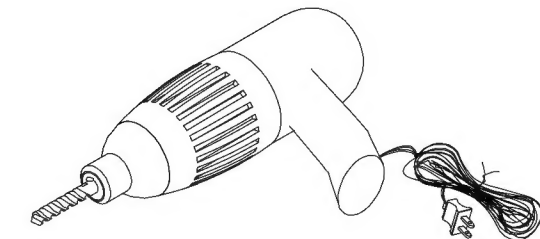
"+"Screw driver



"-"Screw driver



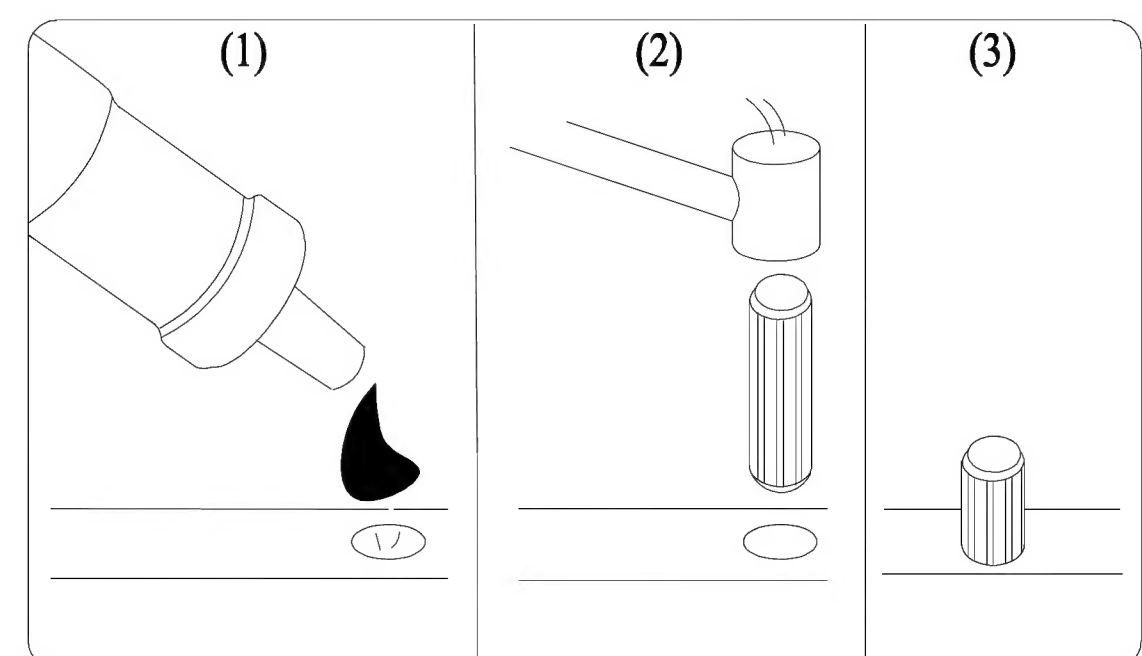
Rubber Mallet



Electric drill

### ***WOODEN DOWEL INSTALLATION PROCEDURE***

- (1) FILL HOLE 1/4 FULL OF GLUE.
- (2) GENTLY TAP DOWEL INTO HOLE WITH RUBBER Mallet OR USE HAND PRESS IN.  
DO NOT USE HAMMER
- (3) WIPE AWAY EXCESS GLUE.



### ***HIDDEN CONNECTOR ASSEMBLY TECHNIQUES FOR LOCK NUT & LOCK PIN***

1 SET INCLUDES: (C) CAM-LOCK 1PC. (A) CAM BOLT 1PC.

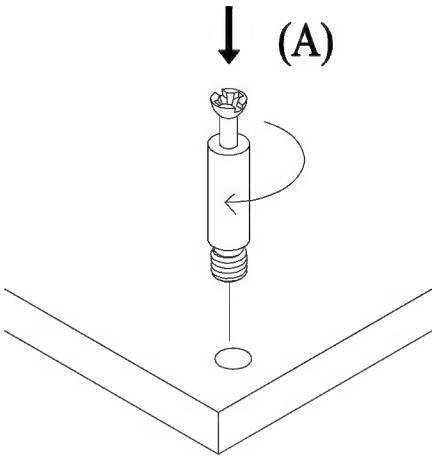
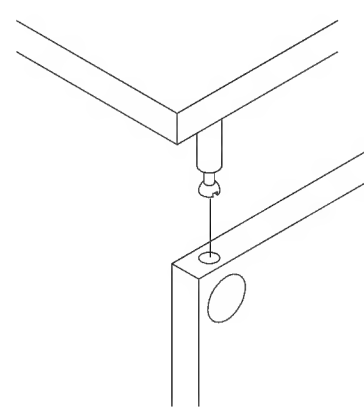
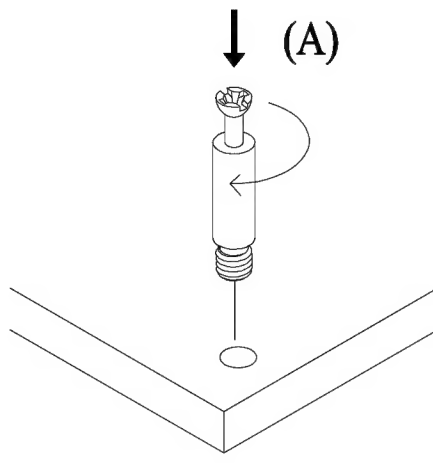
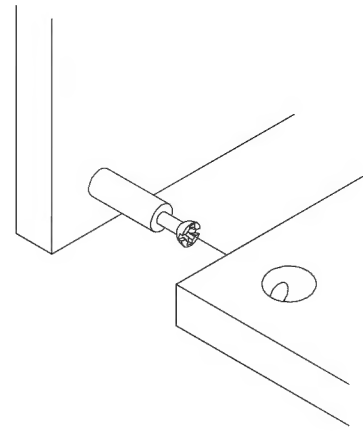
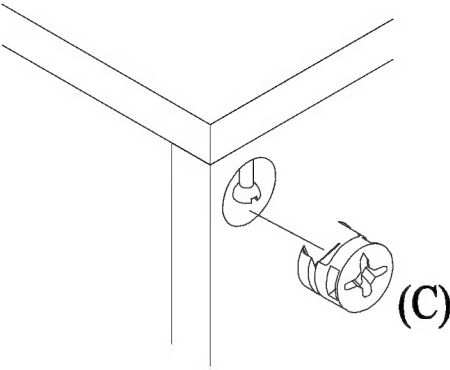
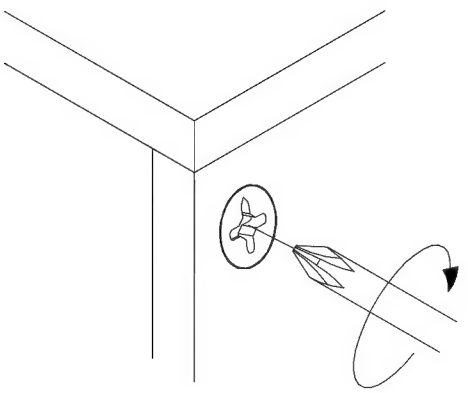
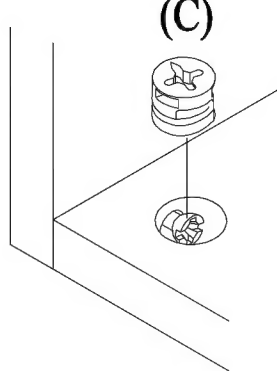
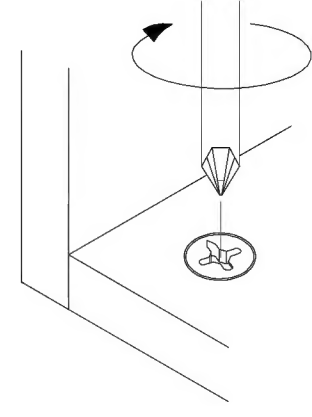
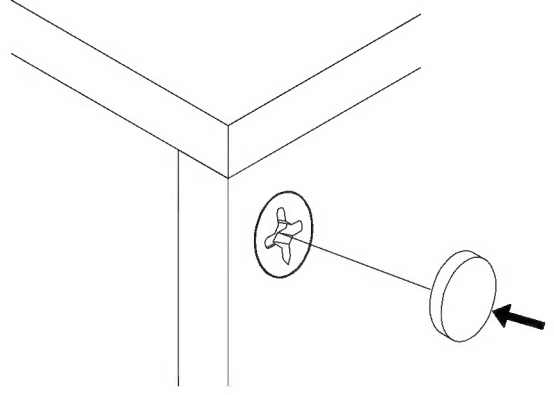
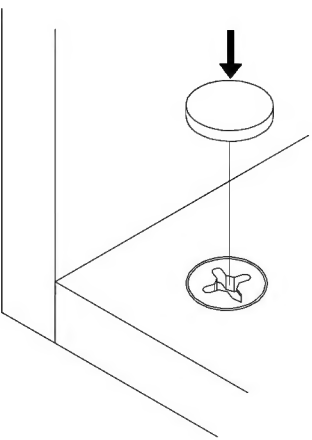
TOOL NEEDED: "+" SCREW DRIVER

STEP 1: SCREW CAM BOLT (A) ONTO PRE-SET PLASTIC NUT ON PANEL. USE A "+" SCREW-DRIVER FOR TIGHTENING. ATTENTION: DO NOT OVER TIGHTEN THE CAM BOLT (A).

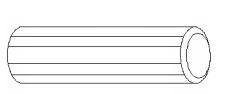
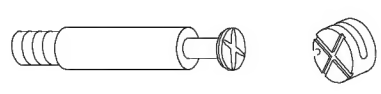
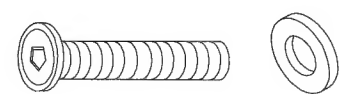
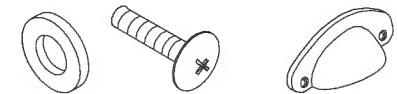
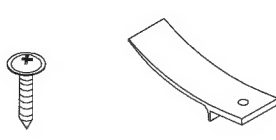
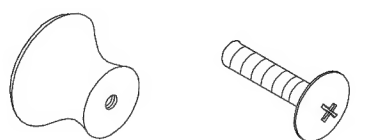
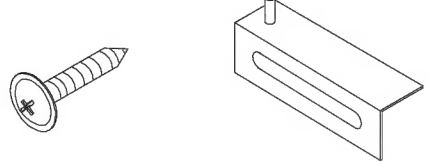
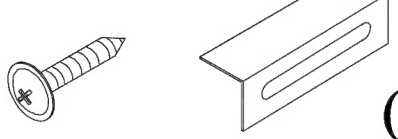
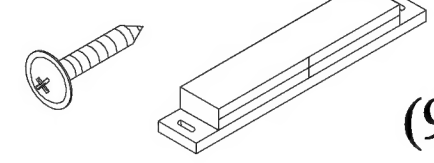
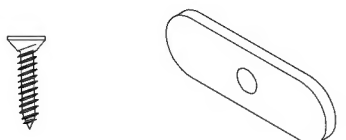
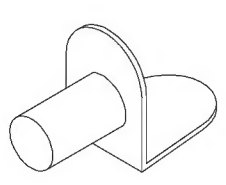
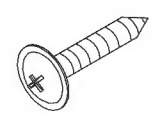

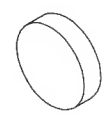
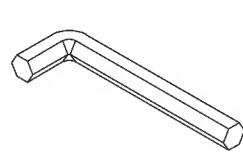
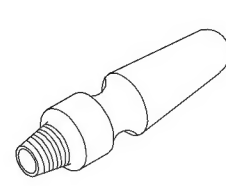
STEP 2: ATTACH BOTH PANELS, MAKE SURE YOU HAVE INSERTED THE CAM BOLT TO THE VERY DEPTH OF THE HOLE WITH RUBBER Mallet GENTLY, CAUTION: DO NOT USE HAMMER. THEN INSERT CAM-LOCK (C) INTO PRE-DRILLED HOLE ON PANEL, MAKE SURE THE ARROW ON CAM-LOCK (C) SET IN PANEL POINT TOWARD THE HOLE INTO WHICH THE CAM BOLT (A) HAS BEEN INSERTED AND INSERTED THE CAM-LOCK (C) TO THE VERY DEPTH OF THE HOLE.

STEP 3: ROTATE THE CAM-LOCK (C) CLOCKWISE TO SECURE CAM BOLT (A) BY TIGHTENING WITH A "+" SCREWDRIVER.

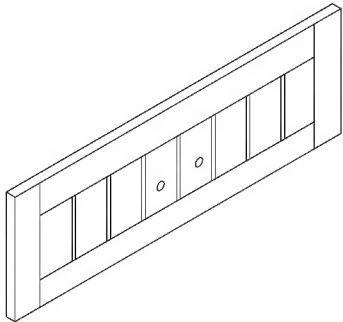
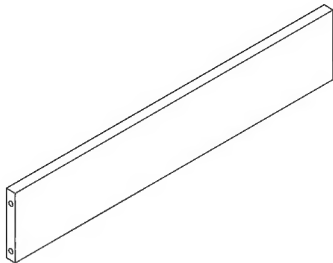
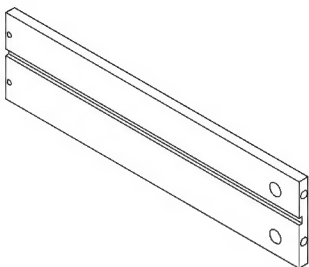
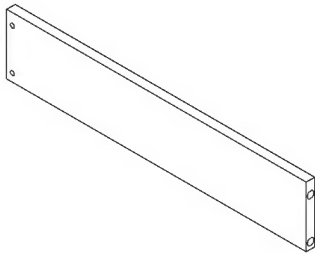
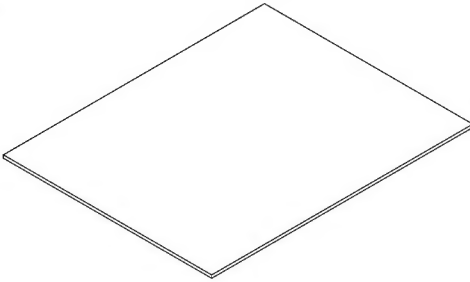
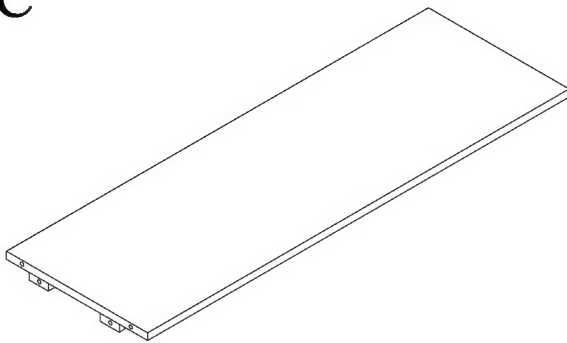
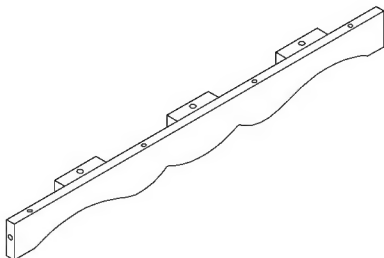
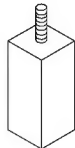
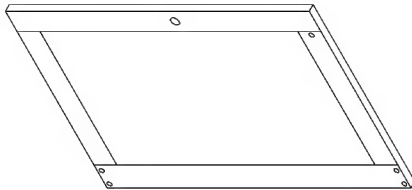
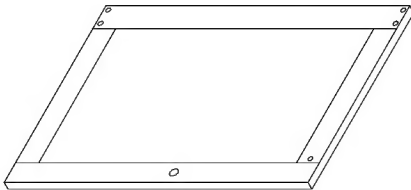
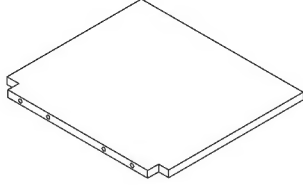
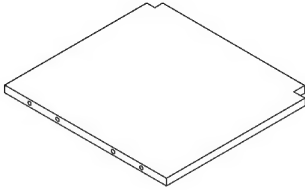
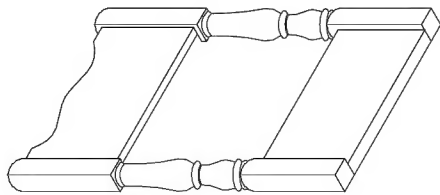
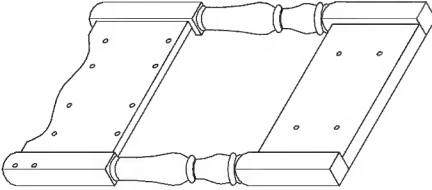
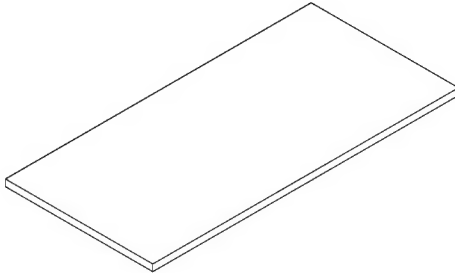
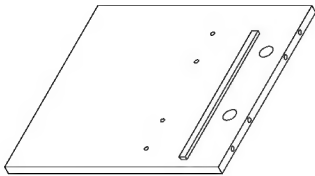
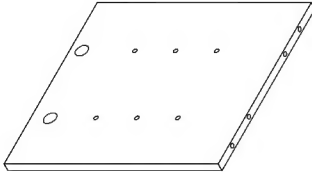
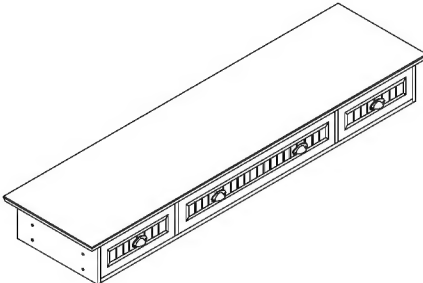
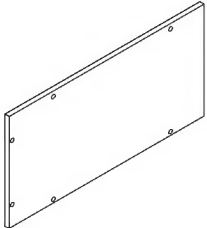
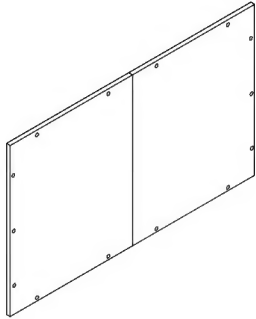
DETAIL STEP PLEASE SEE THE BELOW PICTURE.

VERTICAL CONNECTION		HORIZONTAL CONNECTION	
(1) 	(2) 	(1) 	(2) 
(3) 	(4) 	(3) 	(4) 
(5) 			(5) 

# HARDWARE LIST

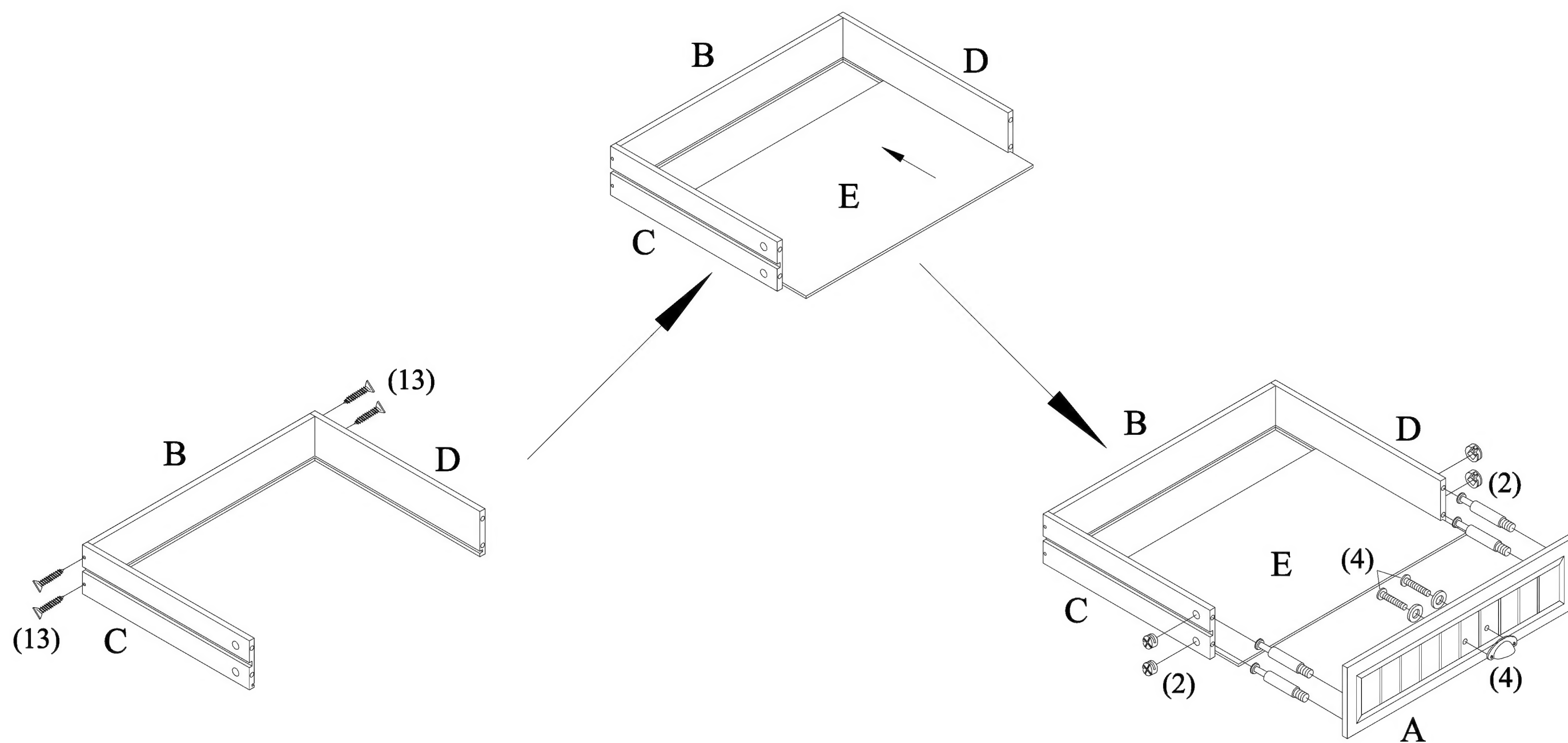
WOOD DOWEL 26 PCS  (1)	CAM BOLT CAM-LOCK 24 SETS  (2)	ROUND HEAD BOLT FLAT WASHER 15 SETS  (3)	KNOB ROUND HEAD BOLT FLAT WASHER 2 SETS  (4)	DRAWER LIMIT STOPPER ROUND HEAD SCREW 2 SETS  (5)
KNOB ROUND HEAD BOLT 2 SETS  (6)	HINGE ROUND HEAD SCREW 2 SETS  (7)	HINGE ROUND HEAD SCREW 2 SETS  (8)	MAGNET LOCK ROUND HEAD SCREW 1 SET  (9)	IRON SLICE FLAT HEAD SCREW 2 SETS  (10)
SHELF HOLDER 4 PCS  (11)	ROUND HEAD SCREW 38 PCS  (12)	FLAT HEAD SCREW 8 PCS  (13)	VELVET HOLE COVER 4 PCS  (14)	ALLEN KEY 1 PC  (15)
GLUE 1 PC  (16)				

# PARTS LIST

<b>DRAWER FRONT PANEL</b> 2 PCS 	<b>DRAWER BACK PANEL</b> 2 PCS 	<b>DRAWER LEFT SIDE PANEL</b> 2 PCS 
<b>DRAWER RIGHT SIDE PANEL</b> 2 PCS 	<b>DRAWER BOTTOM PANEL</b> 2 PCS 	<b>BOTTOM PANEL</b> 1 PC 
<b>ACROSS PANEL</b> 1 PC 	<b>LEG</b> 1 PC 	<b>LEFT DOOR</b> 1 PC 
<b>RIGHT DOOR</b> 1 PC 	<b>LEFT SHELF</b> 1 PC 	<b>RIGHT SHELF</b> 1 PC 
<b>LEFT SIDE FRAME</b> 1 PC 	<b>RIGHT SIDE FRAME</b> 1 PC 	<b>SHELF</b> 1 PC 
<b>LEFT MIDDLE SIDE PANEL</b> 1 PC 	<b>RIGHT MIDDLE SIDE PANEL</b> 1 PC 	<b>DESK TOP</b> 1 PC 
<b>BACK PANEL</b> 2 PCS 	<b>BACK PANEL</b> 1 PC 	

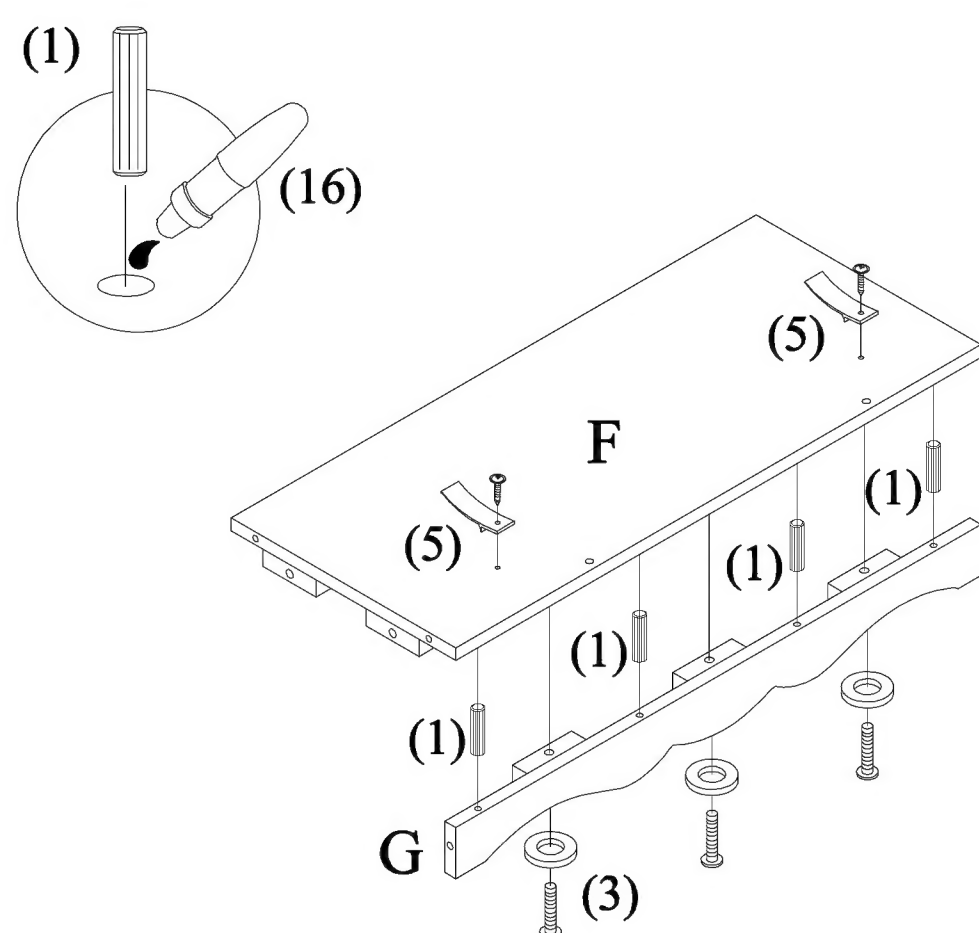
### STEP 1: ASSEMBLE DRAWER

- USE SCREW (13) TO ATTACH DRAWER SIDE PANEL (C & D) AND DRAWER BACK PANEL (B) TOGETHER.
- INSERT THE DRAWER BOTTOM PANEL (E) INTO SLOTS IN SIDE PANEL (C & D).
- USE CAM-BLOT & CAM-LOCK (2) TO FIX DRAWER SIDE PANEL (C & D) AND DRAWER FRONT PANEL (A).
- USE ROUND BOLT & FLAT WASHER (4) TO ATTACH HANDLE (4) ONTO DRAWER FRONT PANEL (A).



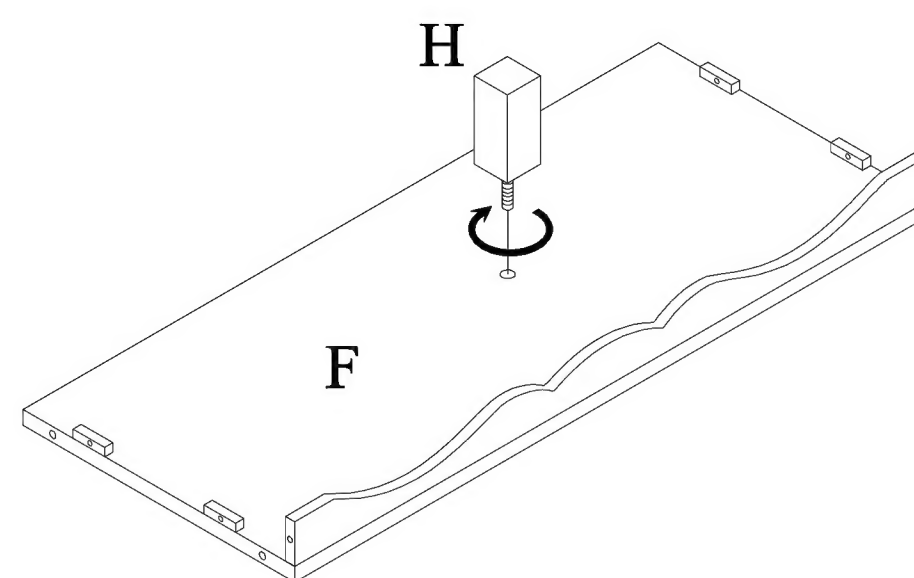
### STEP 2: ASSEMBLE ACROSS PANEL (G) ON BOTTOM PANEL (F)

- FILL RELEVANT HOLES 1/4 FULL OF GLUE, INSERT WOOD DOWEL (1) INTO THESE HOLES. (DETAILS SEE WOODEN DOWEL INSTALLATION PROCEDURE ON PAGE 2).
- USE ROUND HEAD BOLT & FLAT WASHER (3) TO ATTACH ACROSS PANEL (G) AND BOTTOM PANEL (F) TOGETHER BY ALLEN KEY (15).
- USE ROUND HEAD SCREW (5) TO ATTACH DRAWER LIMIT STOPPER (5) ONTO BOTTOM PANEL (F).



### STEP 3: ASSEMBLE LEG (H)

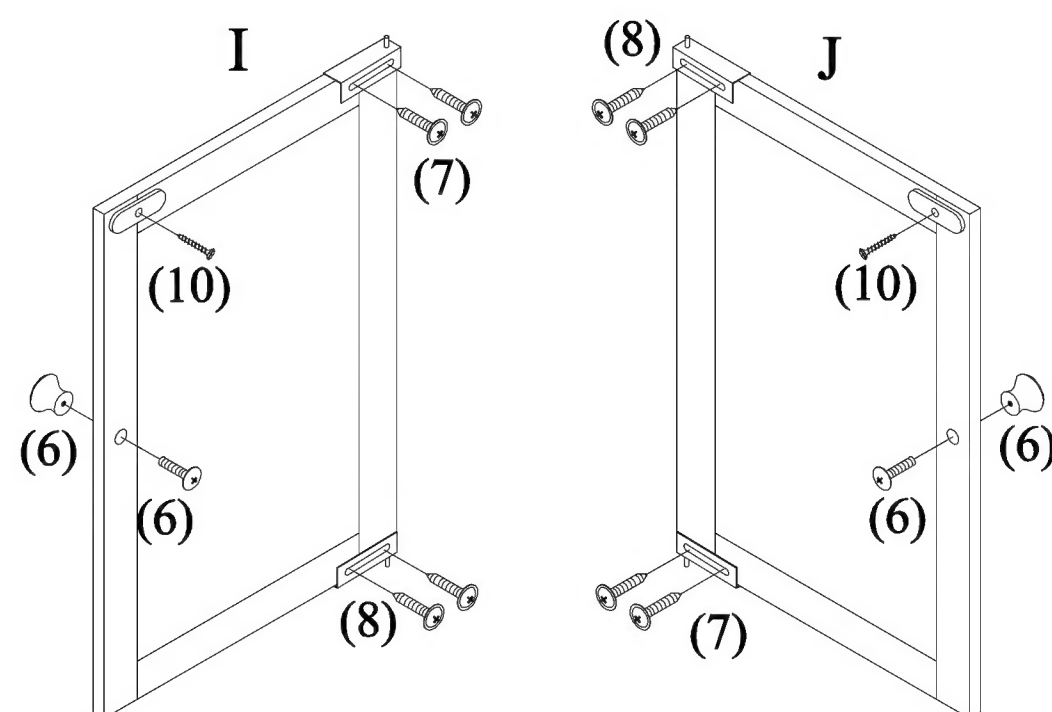
- ASSEMBLE LEG (H) ON BOTTOM PANEL (F).





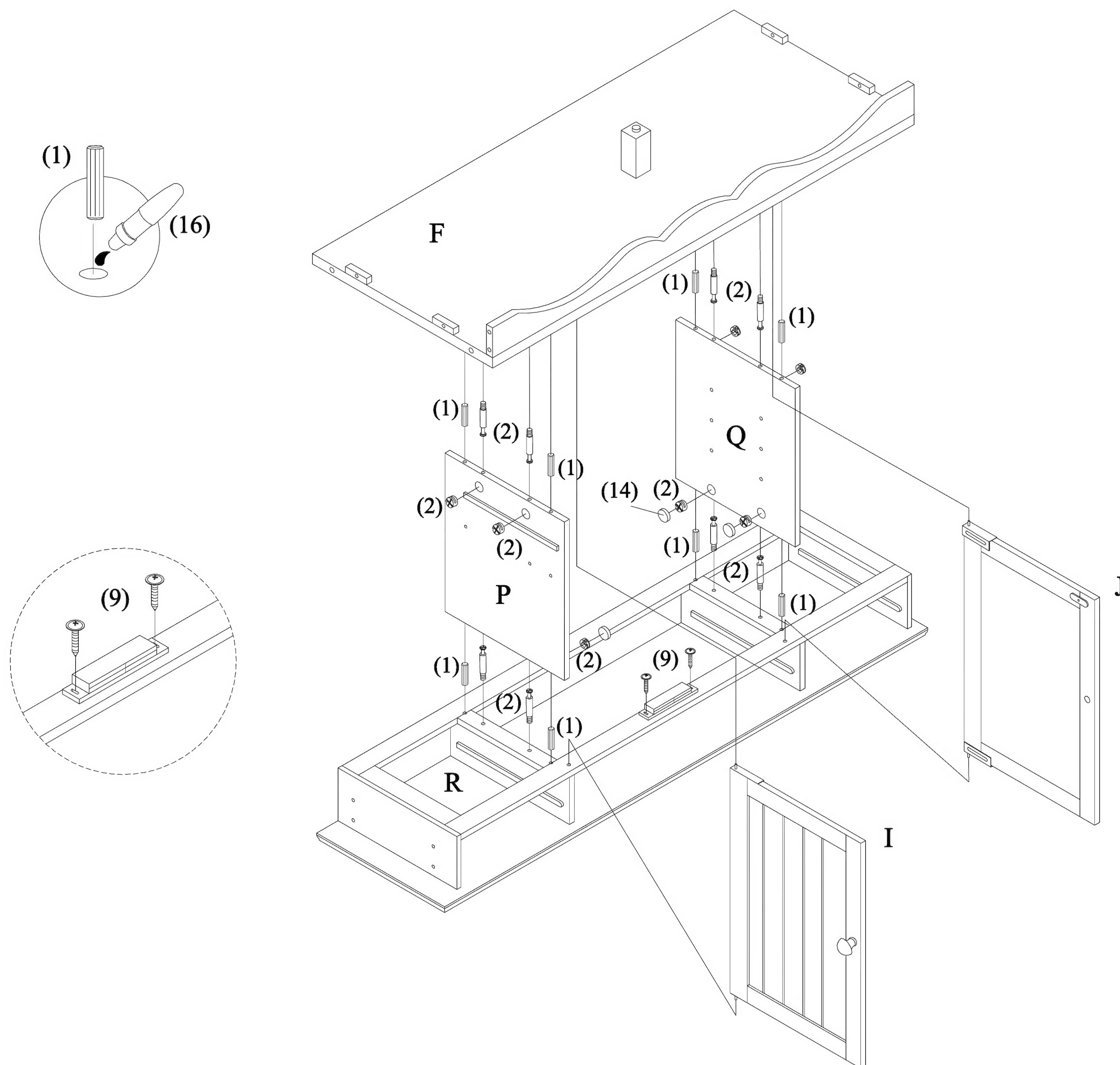
**STEP 4: ASSEMBLE KNOB (6), HINGE (7) & (8), IRON SLICE (10)**

- USE ROUND HEAD BOLT (6) TO ATTACH KNOB (6) ONTO DOOR (I & J).
- USE ROUND HEAD SCREW (7) & (8) TO ATTACH HINGE (7) & (8) ONTO DOOR (I & J) TOGETHER AS SHOWN.
- USE FLAT HEAD SCREW (10) TO ATTACH IRON SLICE (10) ONTO DOOR (I & J).



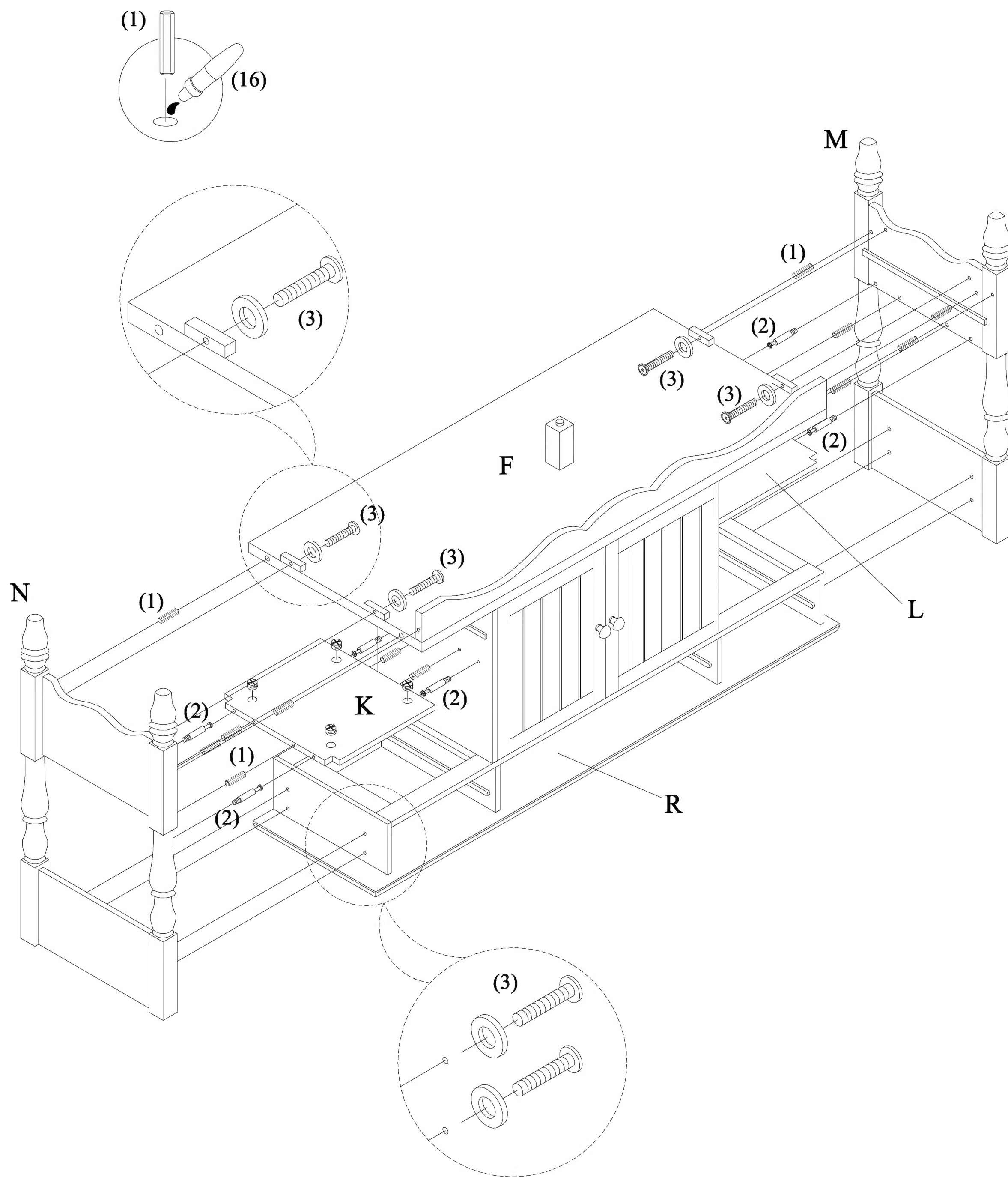
**STEP 5: ASSEMBLE MIDDLE SIDE PANEL (P & Q) AND DOOR (I & J)**

- FILL RELEVANT HOLES 1/4 FULL OF GLUE, INSERT WOOD DOWEL (1) INTO THESE HOLES. (DETAILS SEE WOODEN DOWEL INSTALLATION PROCEDURE ON PAGE 2).
- USE CAM BOLT & CAM LOCK (2) TO ASSEMBLE LEFT & RIGHT MIDDLE SIDE PANEL (P & Q) AND BOTTOM (F), DESK TOP (R) TOGETHER, AND INSERT THE HINGE OF THE DOOR (I & J) INTO THE RELEVANT HOLES ON THE DESK TOP (R) AND BOTTOM PANEL (F) AS SHOWN.
- USE ROUND HEAD SCREW (9) TO ATTACH MAGNET LOCK (9) ONTO DESK TOP (R).
- USE THE VELVET HOLE COVER (14) TO COVER THE RELVEVANT CAM-LOCK HOLES AS SHOWN.



**STEP 6: ASSEMBLE SIDE FRAME (M & N) AND SHELF (K & L)**

- FILL RELEVANT HOLES 1/4 FULL OF GLUE, INSERT WOOD DOWEL (1) INTO THESE HOLES.  
(DETAILS SEE WOODEN DOWEL INSTALLATION PROCEDURE ON PAGE 2).
- USE ROUND HEAD BOLT & FLAT WASHER (3), CAM BOLT & CAM LOCK (2) TO ASSEMBLE SIDE FRAME (M & N), SHELF (K & L), DESK TOP (R) AND BOTTOM PANEL (F) TOGETHER.



**STEP 7: ASSEMBLE SHELF (O), BACK PANEL (S & T) AND PLACE DRAWER**

- USE ROUND HEAD SCREW (12) TO ATTACH BACK PANEL (S & T) ON THE BACK OF PRE-ASSEMBLED UNIT.
- INSERT SHELF HOLDERS (11) INTO THE HORIZONTAL HOLES INSIDE OF MIDDLE SIDE PANEL (P & Q), THEN PUT SHELF (O) ON THESE SHELF HOLDERS.
- INSERT DRAWER INSIDE TABLE TOP PROPERLY.

**NOTE:** BEFORE YOU ASSEMBLE THE BACK PANEL, PLEASE MAKE SURE THE 2 SIDE PANELS HAVE AN EVEN GAP BETWEEN THEM. IF UNEVEN, SHIFT THE SIDE PANELS UNTIL EVENLY SPACED, THEN ATTACH BACK PANEL.

